

Nalco Docket No. 7502 CO2

**CLAIMS**

In the claims:

1. (Cancelled).
2. (Cancelled).
3. (Cancelled).
4. (Cancelled).
5. (Cancelled).
6. (Cancelled).
7. (Cancelled).
8. (Cancelled).
9. (Cancelled).
10. (Cancelled).
11. (Cancelled).
12. (Cancelled).
13. (Cancelled).
14. (Cancelled).
15. (Cancelled).
16. (Cancelled).
17. (Cancelled).
18. (Cancelled).
19. (Cancelled).
20. (Cancelled).

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21. (Cancelled).
22. (Cancelled).
23. (Cancelled).
24. (Cancelled).
25. (Cancelled).
26. (Cancelled).
27. (Cancelled).
28. (Cancelled).
29. (Cancelled).
30. (Cancelled).
31. (Cancelled).
32. (Cancelled).
33. (Cancelled).
34. (Cancelled).
35. (Cancelled).
36. (Cancelled).
37. (Cancelled).
38. (Cancelled).
39. (Cancelled).
40. (Cancelled).
41. (Cancelled).

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42. (Cancelled).

43. (Cancelled).

44. (Cancelled).

45. (Cancelled).

46. (Cancelled).

47. (Previously presented). A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

- a). ferric chloride solution, the said ferric chloride solution being from about 38 wt. % to about 42 wt. % ferric chloride;
- b). phosphorous acid solution, the said phosphorous acid solution being about 70 wt. % phosphorous acid;
- c). aluminum chlorohydrate solution, the said aluminum chlorohydrate solution being about 50 wt. % phosphorous acid; and
- d). optionally water; and
- e). optionally either epichlorohydrin-dimethylacrylate polymer or polydiallyldimethylammonium chloride polymer.

48. (Currently amended). The composition of Claim 76 comprising: A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

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- a). about 50.92 wt. % ferric chloride solution;
- b). about 11.29 wt. % phosphorous acid solution; and
- c). about 37.79 wt. % aluminum chlorohydrate solution.

49. (Currently amended). The composition of Claim 76 comprising: A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

- a). about 46.85 wt. % ferric chloride solution;
- b). about 10.39 wt. % phosphorous acid solution;
- c). about 34.76 wt. % aluminum chlorohydrate solution; and
- d). about 8.00 wt. % epichlorohydrin-dimethylacrylate polymer.

50. (Currently amended). The composition of Claim 76 comprising: A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

- a). about 25.49 wt. % ferric chloride solution;
- b). about 8.94 wt. % phosphorous acid solution;
- c). about 18.95 wt. % aluminum chlorohydrate solution;
- d). about 9.71 wt. % polydiallyldimethylammonium chloride polymer; and
- e). about 36.91 wt. % water.